



MAPLE*Craft*DOORS LTD.

October 2011

Door Designs

PRECISION / QUALITY / SERVICE

Consistently setting the industry standard for quality cabinet doors

Naturally

Tongue & groove joint / flat panel



Balmoral
 33 B 28
 83mm



Bancroft
 31 AJ 27
 83mm



Belmont
 33 A 57mm



Concord
 31 T 23
 76mm



Crawford
 32 AF 70mm



Edinburgh
 33 E 83mm



Laurentian
 32 C 18
 57mm



Lexington
 32 F 70mm



Lincoln
 33 D 57mm



Phoenix
 33 U 57mm

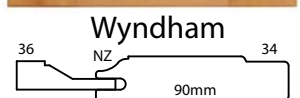
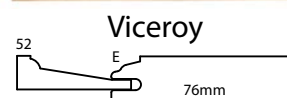
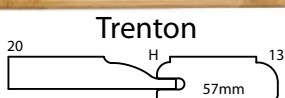
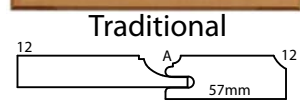
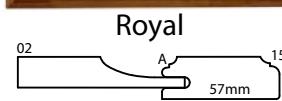
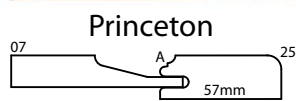
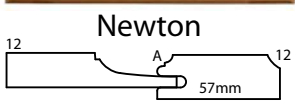
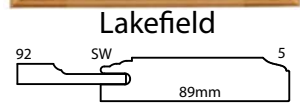
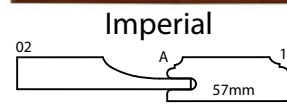
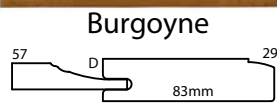
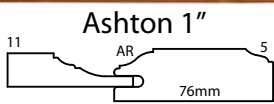


Prairie
 33 AT 19
 57mm



Windsor
 33 A 57mm

Tongue & groove joint / raised panel



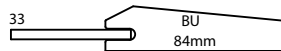
Mitred joint / Flat Panel



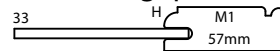
Aurora



Belair



Bridgeport



Candida



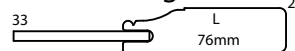
Classic



Hanover



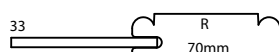
Harington



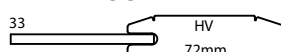
Kensington



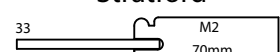
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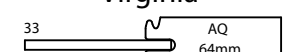
Selkirk



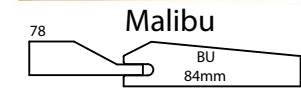
Stratford



Virginia



Mitred joint / Raised Panel



Specialty Doors



Regina



Caning Panel

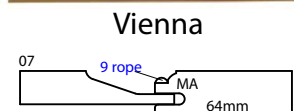
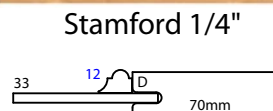
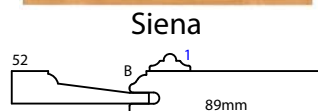
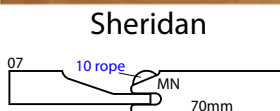
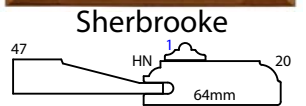
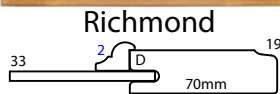
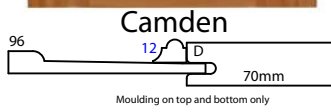


Olive Ash Burl Panel



Special Cut Veneer

Applied Moulding



► Door Construction Standards*

*Note: Soft Maple specie available in Paint grade only. Doors higher than 122 cm (48") or wider than 61 cm (24") are made with a cross-rail for warranty purposes. If requested without cross-rail, warranty will not apply.

REGULAR "A" GRADE (MapleCraft's hallmark quality grade)

- This product is designed to allow a broader range of colours and a broader range of natural wood characteristics
- This grade is recommended for medium colour finishes
- There will be a more noticeable colour variation in the panel match than what will be seen in our select grade
- More colour variation will be allowed between panel and framing than "AA"
- Noticeable curly or flame grain will be allowed on the face of this product
- Wood character marks on face will be small in size (< 15 mm length) and quantity (not more than 3 per .9 sq. m) Defects such as cracks or shake in wood are not permitted unless they can be repaired in a way that does not detract from the overall appearance of the product
- Water stain will be permitted if it is very light and blends well with the overall appearance

SELECT "AA" GRADE (MapleCraft's highest quality grade; includes 15% select charge)

- This product is designed to give minimal variations in colours and minimal amounts of natural wood characteristics
- Select grade is recommended for clear or light colour finishes
- The panel laminations will be selected so that the colour match does not distract from the overall appearance
- The colour match between the panel and the framing may vary slightly
- Curly or flame graining will be permitted on the face if it is not more than slightly noticeable and colour variation is minimal; this will be permitted on the back of the panel and not limited by amount nor colour
- Wood character marks (mineral, gum, sap, knots, non-uniform grain) will be strictly controlled in size and quantity so they blend well within the product
- Water stain will not appear on the face

PAINT GRADE

- Paint grade specified products are manufactured in Soft Maple as standard
- This material is unselected for colour. Recommended for opaque finishes only

► General Specifications for Wood Doors

- Machining of all parts: +/- 0.5 mm tolerance
- Cracking - not allowed
- Chipping - no noticeable chipping on visible surfaces
- Dents - not allowed
- Laminations in centre panel - 38 mm (1.5") - 102 mm (4") in width with smaller strips kept to the outside
- Putty repair - areas no greater than 2 mm in width and 5 mm in length will be allowed

Conditions

Insect /disease damage
Grain swirls, spikes, rays
Mineral streaks(Maple, Oak)
Mineral streaks (Cherry)
Knots
Sap
Rot
Veneer joints
Veneer feathering
Veneer grade

Front

Minimal allowed
Minimal allowed
None allowed
Some light (6 mm X 26 mm max.)
Some pin knots (1 mm)
None allowed
None allowed
Tight
None allowed
"A" or "AA"

Back

Allowed
Allowed
Up to 5 cm (2")
Allowed (7 cm max.)
Allowed (2 mm max.)
Allowed
Very minor allowed
Minor open sections
Some minor allowed
"A" or "B"

Tolerances

Warp

1 mm (1/16") allowed on rails or stiles measuring 45.7 cm (18")
2mm (3/32") allowed on rails or stiles measuring 46 cm - 102 cm
3mm (1/8") allowed on rails or stiles measuring longer than 102 cm

Twist

Twist on doors measuring 56 cm X 122 cm (22" X 44") or equivalent will not exceed 3 mm (1/8") - doors exceeding that measurement will not have twist exceeding 4mm (3/16")

PRECISION / QUALITY / SERVICE

Our Commitment

We will provide best quality products built to your satisfaction backed by a two year warranty against material defect and faulty workmanship according to the standards of construction requested by the customer.

Other Products Available:

- * Curved Mullions
- * Hood Facads
- * Dove Tail Drawer Boxes
- * Curved Valances
- * and more.....

